



SAFETY DATA SHEET

1. Identification

Material name: EPOXY CURE 2 TO 1 40 OZ
Material: CEPC 0040 000

Recommended use and restriction on use

Recommended use: Curative
Restrictions on use: Not known.

Manufacturer/Importer/Supplier/Distributor Information

EUCLID CHEMICAL COMPANY
19218 REDWOOD ROAD
CLEVELAND OH 44110
US

Contact person: EH&S Department
Telephone: 216-531-9222
Emergency telephone number: 1-800-424-9300 (US); 1-613-996-6666 (Canada)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Acute toxicity (Oral)	Category 4
Acute toxicity (Inhalation - vapor)	Category 4
Skin Corrosion/Irritation	Category 1A
Serious Eye Damage/Eye Irritation	Category 1
Skin sensitizer	Category 1
Toxic to reproduction	Category 2

Unknown toxicity - Health

Acute toxicity, oral	7.9 %
Acute toxicity, dermal	27.55 %
Acute toxicity, inhalation, vapor	85.51 %
Acute toxicity, inhalation, dust or mist	85.51 %

Environmental Hazards

Acute hazards to the aquatic environment	Category 2
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Unknown toxicity - Environment

Acute hazards to the aquatic environment	63.87 %
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Chronic hazards to the aquatic environment 100 %

Label Elements

Hazard Symbol:



Signal Word: Danger

Hazard Statement: Harmful if swallowed or if inhaled.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.
Toxic to aquatic life.

Precautionary Statements

Prevention: Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Do not breathe dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Avoid release to the environment.

Response: IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. If skin irritation or rash occurs: Get medical advice/attention. IF SWALLOWED: Call a POISON CENTRE/doctor/ if you feel unwell. Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor/... Specific treatment (see this label). Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC): None.

3. Composition/information on ingredients

**Mixtures**

Chemical Identity	CAS number	Content in percent (%)*
Poly(oxypropylene) diamine	9046-10-0	20 - <50%
4-Nonylphenol	84852-15-3	10 - <20%
Benzyl alcohol	100-51-6	10 - <20%
4,4'-diaminodicyclohexyl methane	1761-71-3	5 - <10%
N Amino ethyl piperazine	140-31-8	1 - <5%
Aromatic petroleum distillates	64742-95-6	0.1 - <1%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Ingestion: Rinse mouth. Call a physician or poison control center immediately. Never give liquid to an unconscious person. Do not induce vomiting without advice from poison control center.

Inhalation: Call a physician or poison control center immediately. If breathing stops, provide artificial respiration. Move to fresh air. If breathing is difficult, give oxygen.

Skin Contact: Call a physician or poison control center immediately. Destroy or thoroughly clean contaminated shoes. Immediately remove contaminated clothing and shoes and wash skin with soap and plenty of water. If skin irritation or an allergic skin reaction develops, get medical attention.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.

Most important symptoms/effects, acute and delayed

Symptoms: Prolonged or repeated contact with skin may cause redness, itching, irritation and eczema/chapping. Extreme irritation of eyes and mucous membranes, including burning and tearing.

Indication of immediate medical attention and special treatment needed

Treatment: Symptoms may be delayed.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Use fire-extinguishing media appropriate for surrounding materials.



Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: See Section 8 of the SDS for Personal Protective Equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unauthorized personnel away.

Methods and material for containment and cleaning up: Dam and absorb spillages with sand, earth or other non-combustible material. Collect spillage in containers, seal securely and deliver for disposal according to local regulations.

Notification Procedures: In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Environmental Precautions: Do not contaminate water sources or sewer. Prevent further leakage or spillage if safe to do so. Avoid release to the environment.

7. Handling and storage

Precautions for safe handling: Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Do not taste or swallow. Wash hands thoroughly after handling. Do not get in eyes. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Use personal protective equipment as required. Do not get in eyes, on skin, on clothing. Avoid contact with eyes, skin, and clothing.

Conditions for safe storage, including any incompatibilities: Store locked up.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
Aromatic petroleum distillates	PEL	100 ppm 400 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)



None of the components have assigned exposure limits.

Appropriate Engineering Controls

Observe good industrial hygiene practices. Observe occupational exposure limits and minimize the risk of inhalation of vapors and mist. Mechanical ventilation or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment

- General information:** Provide easy access to water supply and eye wash facilities. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
- Eye/face protection:** Wear a full-face respirator, if needed. Wear safety glasses with side shields (or goggles) and a face shield.
- Skin Protection**
- Hand Protection:** Use suitable protective gloves if risk of skin contact.
- Other:** Wear suitable protective clothing. Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.
- Respiratory Protection:** In case of inadequate ventilation use suitable respirator. Seek advice from local supervisor.
- Hygiene measures:** Observe good industrial hygiene practices. Do not eat, drink or smoke when using the product. Wash hands after handling. Do not get in eyes. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Wash contaminated clothing before reuse. Do not get this material in contact with skin. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin.

9. Physical and chemical properties

Appearance

- Physical state:** liquid
- Form:** liquid
- Color:** Amber
- Odor:** Mild pungent
- Odor threshold:** No data available.
- pH:** No data available.
- Melting point/freezing point:** No data available.
- Initial boiling point and boiling range:** No data available.
- Flash Point:** No data available.
- Evaporation rate:** Slower than Ether



Flammability (solid, gas):	No
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper (%):	No data available.
Explosive limit - lower (%):	No data available.
Vapor pressure:	No data available.
Vapor density:	Vapors are heavier than air and may travel along the floor and in the bottom of containers.
Relative density:	0.99
Solubility(ies)	
Solubility in water:	Practically Insoluble
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.

10. Stability and reactivity

Reactivity:	No data available.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	No data available.
Conditions to avoid:	Avoid heat or contamination.
Incompatible Materials:	Avoid contact with acids.
Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	In high concentrations, vapors, fumes or mists may irritate nose, throat and mucus membranes.
Skin Contact:	May be harmful in contact with skin. Causes severe skin burns. May cause an allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics



Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Ingestion:	No data available.

Information on toxicological effects**Acute toxicity (list all possible routes of exposure)**

Oral	
Product:	ATEmix: 1,687.21 mg/kg
Dermal	
Product:	ATEmix: 2,889.71 mg/kg
Inhalation	
Product:	ATEmix: 11 mg/l

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Specified substance(s):

Poly(oxypropylene) diamine	(Rabbit): Corrosive Experimental result, Supporting study
4-Nonylphenol	in vivo (Rabbit): Category 1B Experimental result, Weight of Evidence study
Benzyl alcohol	in vivo (Rabbit): Not irritant Experimental result, Key study
4,4'-diaminodicyclohexyl methane	in vivo (Rabbit): Corrosive Experimental result, Key study
N Amino ethyl piperazine	in vivo (Rabbit): Severe damage to the belly Experimental result, Key study
Aromatic petroleum distillates	in vivo (Rabbit): Irritating Experimental result, Key study

Serious Eye Damage/Eye Irritation

Product: No data available.

Specified substance(s):



Poly(oxypropylene) diamine	Rabbit, 24 hrs: Corrosive
4-Nonylphenol	Rabbit, 24 - 72 hrs: Corrosive
4,4'-diaminodicyclohexyl methane	Rabbit, 1 hrs: Category 1
Aromatic petroleum distillates	Rabbit, 24 - 72 hrs: Not irritating

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: Suspected of damaging fertility or the unborn child.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.



Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Specified substance(s):

4-Nonylphenol LC 50 (Fathead minnow (*Pimephales promelas*), 96 h): 0.13825 mg/l Mortality

Benzyl alcohol LC 50 (Fathead minnow (*Pimephales promelas*), 96 h): 460 mg/l Mortality

N Amino ethyl piperazine LC 50 (Fathead minnow (*Pimephales promelas*), 96 h): 1,950 - 2,460 mg/l Mortality

Aquatic Invertebrates

Product: No data available.

Specified substance(s):

Benzyl alcohol EC 50 (*Daphnia magna*, 48 h): 230 mg/l Experimental result, Key study

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential Bioconcentration Factor (BCF)



Product: No data available.

Specified substance(s):
4-Nonylphenol Fathead minnow (*Pimephales promelas*), Bioconcentration Factor (BCF): 988 (Flow through)

Partition Coefficient n-octanol / water (log Kow)

Product: No data available.

Specified substance(s):
Benzyl alcohol Log Kow: 1.10

Mobility in soil: No data available.

Other adverse effects: Toxic to aquatic organisms.

13. Disposal considerations

Disposal instructions: Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Contaminated Packaging: No data available.

14. Transport information

TDG:

UN1760, CORROSIVE LIQUID, N.O.S. (Alkaline Amine), 8, PG II

CFR / DOT:

UN1760, Corrosive liquids, n.o.s. (Alkaline Amine), 8, PG II

IMDG:

UN1760, CORROSIVE LIQUID, N.O.S. (Alkaline Amine, Nonylphenol), 8, PG II, MARINE POLLUTANT

Further Information:

The above shipping description may not be accurate for all container sizes and all modes of transportation. Please refer to Bill of Lading.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Chemical Identity

4-Nonylphenol

Reportable quantity

De minimis concentration: TSCA 5(a)(2)% One-Time Export Notification only.



US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

- Immediate (Acute) Health Hazards
- Delayed (Chronic) Health Hazard

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 311/312 Hazardous Chemical

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
Poly(oxypropylene) diamine	10000 lbs
4-Nonylphenol	10000 lbs
Benzyl alcohol	10000 lbs
4,4'-diaminodicyclohexyl methane	10000 lbs
N Amino ethyl piperazine	10000 lbs
Aromatic petroleum distillates	10000 lbs

SARA 313 (TRI Reporting)

<u>Chemical Identity</u>
4-Nonylphenol

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

Phenyl glycidyl ether	Carcinogenic. 09 2011
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US. New Jersey Worker and Community Right-to-Know Act

<u>Chemical Identity</u>
N Amino ethyl piperazine



US. Massachusetts RTK - Substance List

Chemical Identity

4-Nonylphenol
Benzyl alcohol
N Amino ethyl piperazine

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

4-Nonylphenol
Benzyl alcohol
N Amino ethyl piperazine

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

International regulations

Montreal protocol

not applicable

Stockholm convention

not applicable

Rotterdam convention

not applicable

Kyoto protocol

not applicable

VOC: When appropriately mixed with the other part, product has a VOC less water and exempt solvent of:
186 g/l

Regulatory VOC (less water and exempt solvent) : 342 g/l

VOC Method 310 : 34.57 %

**Inventory Status:**

Australia AICS:	One or more components in this product are not listed on or exempt from the Inventory.
Canada DSL Inventory List:	One or more components in this product are not listed on or exempt from the Inventory.
EINECS, ELINCS or NLP:	One or more components in this product are not listed on or exempt from the Inventory.
Japan (ENCS) List:	One or more components in this product are not listed on or exempt from the Inventory.
China Inv. Existing Chemical Substances:	One or more components in this product are not listed on or exempt from the Inventory.
Korea Existing Chemicals Inv. (KECI):	One or more components in this product are not listed on or exempt from the Inventory.
Canada NDSL Inventory:	One or more components in this product are not listed on or exempt from the Inventory.
Philippines PICCS:	One or more components in this product are not listed on or exempt from the Inventory.
US TSCA Inventory:	All components in this product are listed on or exempt from the Inventory.
New Zealand Inventory of Chemicals:	One or more components in this product are not listed on or exempt from the Inventory.
Japan ISHL Listing:	One or more components in this product are not listed on or exempt from the Inventory.
Japan Pharmacopoeia Listing:	One or more components in this product are not listed on or exempt from the Inventory.

16. Other information, including date of preparation or last revision

Revision Date:	05/10/2017
Version #:	5.0
Further Information:	No data available.



EUCLID CHEMICAL

Version: 5.0
Revision Date: 05/10/2017

Disclaimer:

For Industrial Use Only. Keep out of Reach of Children. The hazard information herein is offered solely for the consideration of the user, subject to their own investigation of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.